

SOFTAC

Sorter System Start Up instructions

The following is a checklist for **RESTARTING THE SORTER SYSTEM COMPUTER:**

1. Check that the PLC computer is running. For a PLC the Proc light by the key lock should be green (left picture). For a Control Logix processes the OK light should be green (right picture). The key must be in the REM or RUN position.



2. Turn on the desktop computer if not already on.
3. The only program that must be running is the **Record Watch (Recwatch.exe)** program. As long as Record Watch is running board records will be accumulated in the database and no data will be lost. Record Watch starts up automatically when the computer is started.
4. To generate tally reports and bin tickets while running the **Monitor** and **Ticket Monitor (tick2005.exe)** program must be running. These programs startup automatically when the computer is started.
5. For the user to change sorts and download to the PLC the user must log into the **Sorter-Main Program (sorter2.exe)**.